

Supratools

IS ALL ABOUT QUALITY AND SERVICE

PLANER KNIVES

06

2014 #01

System planer knives	Lifetime	Price	Ease of use	Overall
HSS (Black Oxide)	+	+++	+++	+++
HSS (Black Oxide) 18%	++	++	++	++
HSS (Black Oxide) M42	++	+	++	++
High Performance Steel	0	+++	++	++
Tungsten carbide	+++	0	0	++

Thin planer knives	Lifetime	Price	Ease of use	Overall
HSS	+	++	+++	+++
HSS 18%	++	+	++	++
High Performance Steel	0	+++	++	++
T.C.T.	+++	+	0	++
Solid carbide	+++	0	+	+++
Matrix - coating technology	+++	+	++	+++

+++ ++ + 0 - -- ---
Excellent **Very Good** **Good** **Acceptable** **Not** **Poor** **Not suitable**

System planer knives	Main usage
HSS (Black Oxide)	Universal grade, best price/performance
HSS (Black Oxide) 18%	Hard and abrasive applications
HSS (Black Oxide) M42	Abrasive applications
High Performance Steel	Softwood, low price demand
Tungsten carbide	High lifetime demands

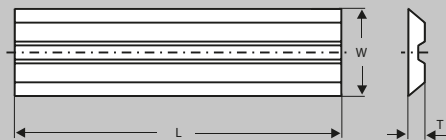
Thin planer knives	Main usage
HSS	Universal grade for soft and hardwood
HSS 18%	Abrasive and very hard woods
High Performance Steel	Softwood, low price demand
T.C.T.	Higher lifetime demands
Solid carbide	Highest lifetime demands
Matrix - coating technology	Very long lifetime with multiple resharpening



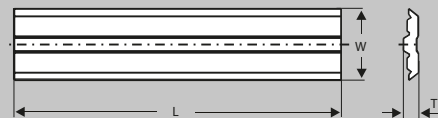
FOR SYSTEM TERSA*

06

L mm	W mm	T mm	HW T10MG	HSS STANDARD (M2)	HSS 18% (T1)	HSS M42	HIGH PERFORMANCE STEEL	
90.0	10.0	2.3	104398	107546	114485	114542	115106	
100.0	10.0	2.3	055509	100397	114487	114544	108321	
130.0	10.0	2.3	055510	100400	114492	114549	108325	
150.0	10.0	2.3	100852	100401	114496	114553	108328	
160.0	10.0	2.3	103943	102716	114497	114554	108329	
170.0	10.0	2.3	100853	100402	114498	114555	108330	
180.0	10.0	2.3	100854	100403	114499	114556	108331	
210.0	10.0	2.3	100855	100404	114503	114560	108334	
230.0	10.0	2.3	055511	100405	114505	114562	108337	
235.0	10.0	2.3	103824	101718	114506	114563	108338	
240.0	10.0	2.3	104043	101720	114507	114564	108339	
250.0	10.0	2.3	100856	100406	114508	114565	115110	
270.0	10.0	2.3	101673	102982	114511	114568	115112	
300.0	10.0	2.3	100859	100409	114513	114570	108341	
310.0	10.0	2.3	055512	100410	114514	114571	108342	
330.0	10.0	2.3	100861	100411	114516	114573	108344	
350.0	10.0	2.3	100862	100412	114517	114574	108345	
400.0	10.0	2.3	100864	100414	114519	114576	108346	
410.0	10.0	2.3	055513	100415	114520	114577	108347	
420.0	10.0	2.3	100865	100416	114522	114579	108348	
430.0	10.0	2.3	055514	100417	114523	114580	108349	
500.0	10.0	2.3	100867	100419	114525	114582	108351	
510.0	10.0	2.3	055515	100420	114526	114583	108352	
520.0	10.0	2.3	055516	100421	114527	114584	108353	
530.0	10.0	2.3	100868	100422	114528	114585	108354	
600.0	10.0	2.3	104720	103994	114530	114587	108355	
610.0	10.0	2.3	055517	100424	114531	114588	108356	
630.0	10.0	2.3	055518	100425	114532	114589	108357	
635.0	10.0	2.3	102179	103912	114533	114590	108358	
640.0	10.0	2.3	100870	100426	114534	114591	108359	
650.0	10.0	2.3	055519	100427	114535	114592	108361	
710.0	10.0	2.3		114119	114536	114593	115117	
1050.0	10.0	2.3		114599	114538	114595	115119	
Coil 60 meters								
Coil 120 meters					115127	116526	115128	115129
Packing paper coil					110719	115191	114791	115120
(60 meters for paired packing)					112874	112874	112874	112874



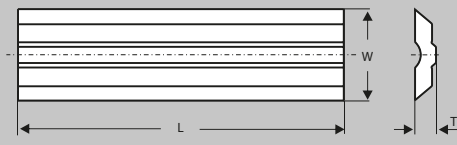
FOR SYSTEM CENTROLOCK*



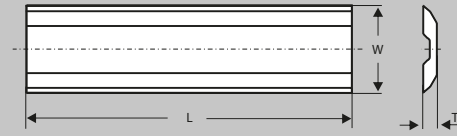
FOR SYSTEM CENTROFIX
CENTROSTAR/QUICKFIX*

L mm	W mm	T mm	HW T10MG	HSS 18% (T1)
10	16.0	3.0	102953	114697
20	16.0	3.0	100836	114698
30	16.0	3.0	102777	114699
40	16.0	3.0	102954	114700
50	16.0	3.0	102778	114701
60	16.0	3.0	100837	114702
65	16.0	3.0	107536	114703
80	16.0	3.0	100838	114704
100	16.0	3.0	055502	114705
115	16.0	3.0	106848	114706
130	16.0	3.0	055503	114707
140	16.0	3.0	107537	114708
150	16.0	3.0	100839	114709
160	16.0	3.0	105003	114710
170	16.0	3.0	055504	114711
180	16.0	3.0	100840	114712
190	16.0	3.0	100841	114713
210	16.0	3.0	100842	114714
220	16.0	3.0	107538	114715
230	16.0	3.0	054753	114716
235	16.0	3.0	100844	114717
240	16.0	3.0	055505	114718
260	16.0	3.0	100845	114719
270	16.0	3.0	055506	114720
300	16.0	3.0	102493	114721
310	16.0	3.0	100846	114722
460	16.0	3.0	055507	114723
650	16.0	3.0	055508	114724
710	16.0	3.0		114725
810	16.0	3.0		114726
1050	16.0	3.0		114727

L mm	W mm	T mm	HW T10MG	HSS STANDARD (M2)	HSS 18% (T1)
50	12.0	2.7	100876	100896	114762
80	12.0	2.7	100879	100897	114763
100	12.0	2.7	100880	100898	114764
120	12.0	2.7	100881	100899	114765
130	12.0	2.7	055520	055488	114766
136	12.0	2.7	100883	100900	114767
150	12.0	2.7	100884	100901	114768
170	12.0	2.7	100885	100902	114769
180	12.0	2.7	055521	055489	114770
190	12.0	2.7	100886	100904	114771
210	12.0	2.7	100887	100905	114772
230	12.0	2.7	055522	055490	114773
240	12.0	2.7	100890	100906	114774
310	12.0	2.7	101675	103165	114775
400	12.0	2.7	100891	100907	114776
410	12.0	2.7	055523	055491	114777
420	12.0	2.7	100892	100908	114778
430	12.0	2.7	100893	100909	114779
500	12.0	2.7	100894	100910	114780
510	12.0	2.7	055524	055492	114781
520	12.0	2.7	055525	055493	114782
530	12.0	2.7	055526	055494	114783
540	12.0	2.7	100895	100911	114784
630	12.0	2.7	107553	103814	114785
640	12.0	2.7	107554	107474	114786
650	12.0	2.7	055527	055495	114787
710	12.0	2.7		101046	114788
810	12.0	2.7		108226	114789
1050	12.0	2.7		114760	114790



FOR SYSTEM VARIPLAN*



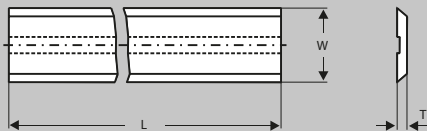
FOR SYSTEM SINUS*

L mm	W mm	T mm	HW T10MG	HSS STANDARD (M2)
50	16.0	3.7	116764	116737
60	16.0	3.7	116765	116738
80	16.0	3.7	116766	116739
100	16.0	3.7	116767	116740
120	16.0	3.7	116768	116741
130	16.0	3.7	109662	116319
136	16.0	3.7	116769	116742
150	16.0	3.7	116770	116743
170	16.0	3.7	108654	116744
180	16.0	3.7	116771	116745
190	16.0	3.7	116772	116746
210	16.0	3.7	107585	116747
230	16.0	3.7	116773	116320
240	16.0	3.7	116774	116321
400	16.0	3.7	116775	116748
410	16.0	3.7	107586	116322
420	16.0	3.7	116776	116749
430	16.0	3.7	116777	116750
500	16.0	3.7	116778	116751
510	16.0	3.7	116779	116752
520	16.0	3.7	116780	116753
530	16.0	3.7	116781	116754
540	16.0	3.7	116782	116755
600	16.0	3.7	116783	116756
610	16.0	3.7	116784	116757
630	16.0	3.7	116785	116758
640	16.0	3.7	116786	116759
1050	16.0	3.7		115845

L mm	W mm	T mm	HW T10MG	HSS STANDARD (M2)
80	16.0	2.5	116711	116680
100	16.0	2.5	116712	116681
120	16.0	2.5	116713	116682
130	16.0	2.5	116714	116311
140	16.0	2.5	116715	116683
150	16.0	2.5	116716	116312
160	16.0	2.5	116717	116684
180	16.0	2.5	116718	116313
190	16.0	2.5	116719	116685
200	16.0	2.5	116720	116686
210	16.0	2.5	116721	116687
220	16.0	2.5	116722	116688
230	16.0	2.5	116723	116314
240	16.0	2.5	116724	116315
250	16.0	2.5	116725	116689
260	16.0	2.5	116726	116690
300	16.0	2.5	116727	116691
310	16.0	2.5	116728	116692
400	16.0	2.5	116729	116693
410	16.0	2.5	116730	116694
430	16.0	2.5	116731	116695
500	16.0	2.5	116732	116696
510	16.0	2.5	116733	116697
610	16.0	2.5	116734	116698
630	16.0	2.5	116735	116699
640	16.0	2.5	116736	116700
710	16.0	2.5		116701
1050	16.0	2.5		115412

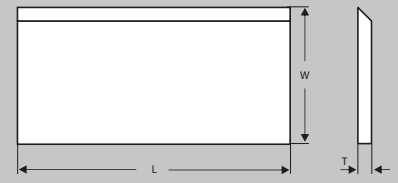
PLANER KNIVES SYSTEM

06



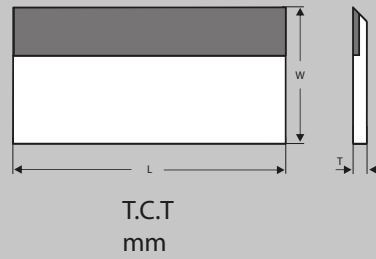
FOR SYSTEM BULLDOZER

L mm	W mm	T mm	T10MG
60.0	13.6	1.8	047422
70.0	13.6	1.8	013728
80.0	13.6	1.8	046288
100.0	13.6	1.8	013713
110.0	13.6	1.8	047423
120.0	13.6	1.8	013715
130.0	13.6	1.8	013716
140.0	13.6	1.8	013723
150.0	13.6	1.8	013718
160.0	13.6	1.8	013726
180.0	13.6	1.8	013719
190.0	13.6	1.8	013725
200.0	13.6	1.8	013720
220.0	13.6	1.8	049247
230.0	13.6	1.8	013721
240.0	13.6	1.8	040337
250.0	13.6	1.8	013722
260.0	13.6	1.8	035440



HSS

L mm	T mm	W = 30mm		W = 35mm	
		HSS STANDARD (M2)	HSS 18% (T1)	HSS STANDARD (M2)	HSS 18% (T1)
60	3	030152	111908	030205	111944
80	3	030153	111913	030206	111945
100	3	030154	111914	030207	111946
110	3	030156	111915	030208	111947
120	3	030157	111916	030209	111948
130	3	030159	111917	030210	111949
150	3	030162	111918	030211	111950
160	3	030163	111919	030212	111951
170	3	030164	111920	030213	111952
180	3	030165	111921	030214	111953
210	3	030168	111922	030217	111954
230	3	030171	111923	030218	111955
240	3	030172	111924	107570	111956
260	3	030174	111925	030220	111957
300	3	030175	111926	048006	111958
310	3	030176	111927	030222	111959
350	3	030178	111928	107571	111960
400	3	030182	111929	030225	111961
410	3	030183	111930	030226	111962
500	3	030186	111931	030230	111963
510	3	030187	111932	030231	111964
520	3	101376	111933	030232	111965
530	3	030188	111934	030233	111966
600	3	030190	111935	030234	111967
610	3	030191	111936	030235	111968
630	3	030192	111937	030236	111969
640	3	030194	111938	030237	111970
710	3	030198	111939	030240	111971
810	3	030201	111940	030243	111972
820	3	101051	111941	101052	111973
1050	3	030249	111942	030252	111974



L mm	T mm	W=25 mm	W=30 mm	W=35 mm
60	3.0	114850	029969	030021
80	3.0	114851	029970	030022
100	3.0	113770	029972	030024
110	3.0	114852	029973	030025
120	3.0	111723	029974	030026
130	3.0	103946	029975	030027
150	3.0	105829	029979	030029
160	3.0	029943	029980	030030
170	3.0	114853	029981	030031
180	3.0	105830	029982	030032
200	3.0	110737	029986	030034
210	3.0	108651	029987	030035
230	3.0	112774	029989	030036
240	3.0	114854	029991	030038
250	3.0	029952	029993	030039
260	3.0	104917	029994	030040
270	3.0	107022	101697	107555
300	3.0	112585	029996	030041
310	3.0	029955	029997	030042
330	3.0	114855	002238	055837
350	3.0	114856	029998	030044
400	3.0	029957	029999	107556
410	3.0	104919	030001	030047
500	3.0	029960	030006	030049
510	3.0	104920	030007	030050
520	3.0	109690	030009	103998
530	3.0	114857	051130	030051
600	3.0	112963	030011	030052
610	3.0	114858	030012	030054
630	3.0	114859	030013	030055
640	3.0	114860	030014	030057
680	3.0	114861	114849	106194
710	3.0	114862	030016	030058
810	3.0	029967	030018	030059
820	3.0	107126	100445	100446
1010	3.0	030128	030131	030137
1050	3.0	104830	030132	030138

Supratools

IS ALL ABOUT QUALITY AND SERVICE

Address.

Rua do Cubo, N°26 R/C J
4570-060 Balasar
Portugal

Phone / Fax.

(+351) 252 967 423

Email.

info@supratools.com

Web.

www.supratools.com